


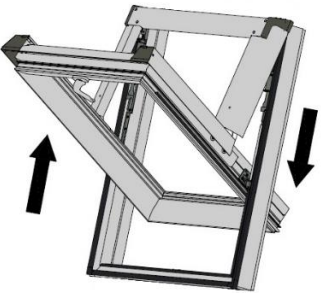
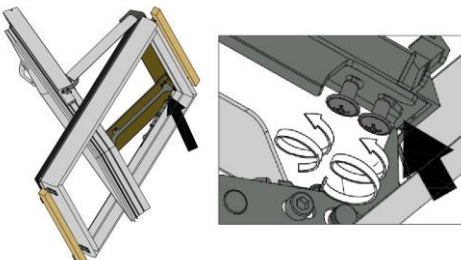
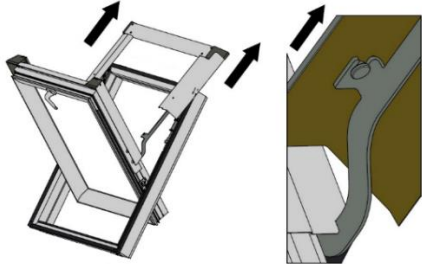



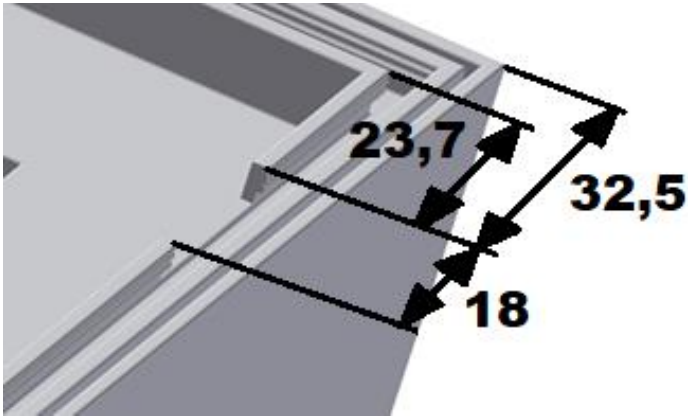


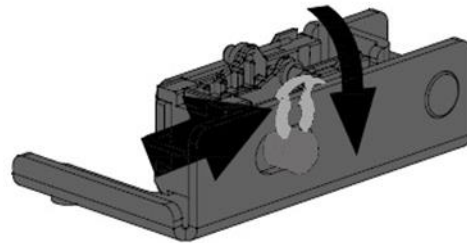
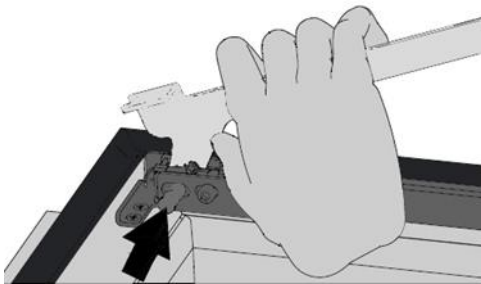
1	Frame holder of the support arm	
<p style="text-align: center;">Old version</p> 		<p style="text-align: center;">New version</p> 
2	Service drilling template	3 Open the roof window - set the window in the cleaning position (120°).
		
4	Remove four (4) screws fixing the top window capping to support arms on two sides of the window.	5 Slide the window capping down from fixing rivets and take them off the window.
		
6	Remove the protections (cotter pins) from the pins of the frame holders. Secure the window sash to prevent it from falling out of the frame. Slide down the support arms from the pins starting from one side and then from the other side and carefully disassemble the window sash.	7 Remove the support arm from the window sash by undoing the screws from the holder.
		
8	Drill the openings in the PVC profile for embossings in the holder according to the drilling template. Be careful, however, not to drill through the steel reinforcements.	
		

<p>9 Make a cut-out for a pin of the new frame holder in the wall of the frame.</p>	<p>10 Install a new holder fixing it with the flat head self-tapping screws 4.2x19 mm.</p>
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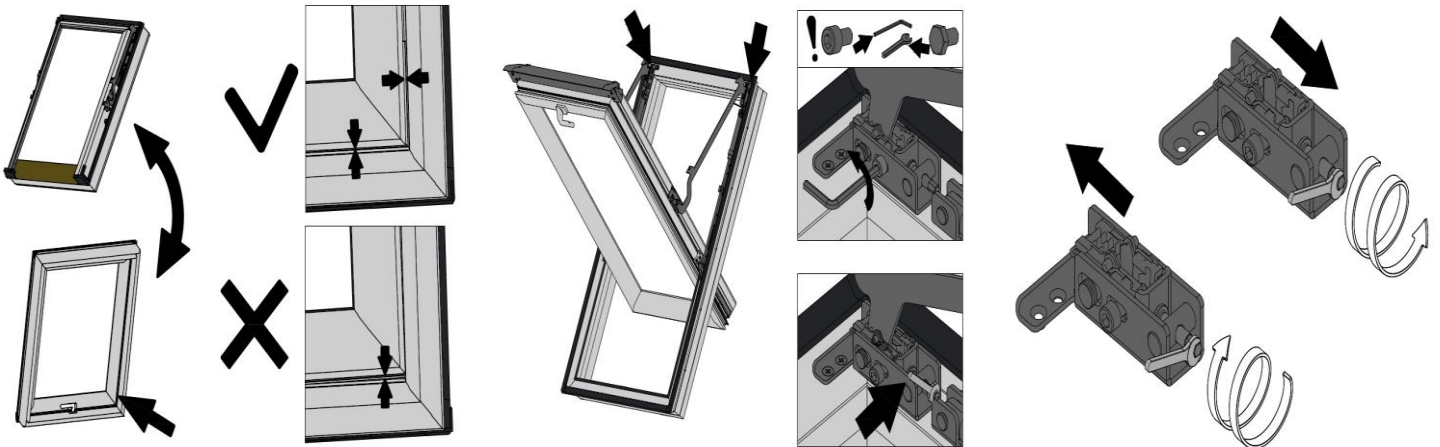


<p>11 Screw the arm holder of the new support arm to the window sash fixing it with screws into the existing openings left after the previously disassembled holder of the old arm. (see item 7).</p>	
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<p>12 Install the support arms in the frame holders, and secure them with pins and cotter pins.</p>	
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<p>13 Adjust the position of the window sash relative to the frame using adjusting screws in the frame holders. First, you must loosen the set screw on the side of the holder.</p>	
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<p>14 Tighten the side set screw after the adjustment.</p>	<p>15 Install top window capping and screw in the fixing screws.</p>
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